

# PROCUT HD

Neat Cutting Oil for Heavy Duty Metal Cutting Operations

## Description

Procut HD is a chlorine free neat cutting oil formulated with well reined mineral oil and additive package of latest technology.

## Applications

It is especially formulated for heavy duty metalcutting operations. Suitable for:

- Threading
- Milling
- Broaching and cutting operations

## Benefits

- Its additive package ensures high performance in any kind of difficult and critical operations, with very good surface finish.
- Provides economical usage with extended service life and cutting performances.
- Due to its transparency characteristic to see the work piece during operation, it provides efficiency.
- It has no bothering odour.
- Does not cause spots or tarnished surface on yellow metals (copper and copper alloys).

## Typical Specifications\*

Density, 15 °C, kg/liter	ASTM D4052	0,890
Flash Point, COC, °C	ASTM D92	206
Viscosity, 40 °C, mm <sup>2</sup> /s	ASTM D445	35,7
Pour Point, °C	ASTM D97	-12

\* Values shown may differ between productions.

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